WP40PM – Breakthrough in the Latest P40 Technology

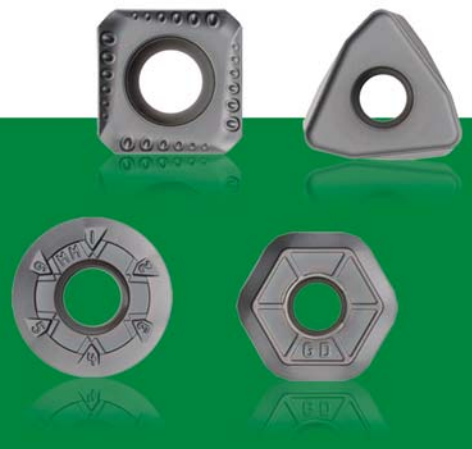
ADVANCES 2015

Metric

WIDIA™

Victory™ Grade WP40PM

Breakthrough in latest substrate and coating technology
to boost performance levels in different material groups.

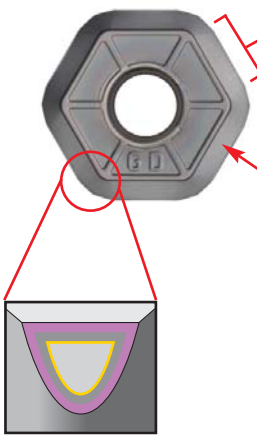


WP40PM

NEW!

Victory WP40PM

Best-in-class solution for toughest steel milling jobs,
castings with scale, and surfaces with varying thicknesses

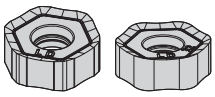


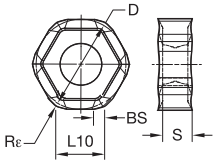
New Medium Grained Substrate

- First Zr alloyed substrate in the market.
- Minimizes thermal edge deformations.
- Excellent cutting edge strength for higher feed rates and high radial depth of cut.
- Rich in cobalt content to avoid insert cracking.

New PVD Multilayer AlCrN-TiAlN Coating

- High hot hardness and chemical resistance up to 1000 °C.
- High oxidation resistance.
- Dry and wet machining capabilities.
- Improved tool life.





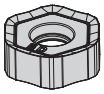
■ HNGJ-LD

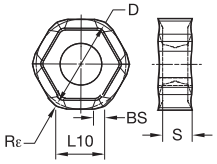
● first choice
○ alternate choice

	TN5515	TN6505	TN6510	TN6520	TN6525	TN6540	WS30PM	WP40PM
P		●			●	●		●
M					○	●	○	○
K	●	●	●	●	○	○		
N								
S						●	●	
H								

NEW!

catalogue number	cutting edges	D	L10	S	BS	Rε	hm	TN5515	TN6505	TN6510	TN6520	TN6525	TN6540	WS30PM	WP40PM
HNGJ0704ANENLD	12	12,70	6,80	4,48	1,60	1,20	0,08	●	●	●	●	●	●	●	●
HNGJ070432ANENLD	12	12,70	6,80	4,48	—	3,20	0,08			●		●	●		





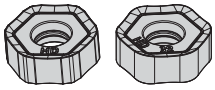
■ HNPJ-GD

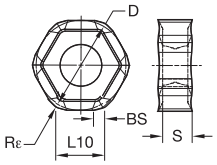
● first choice
○ alternate choice

	TN6510	TN6520	TN6540	TN7535	WK15CM	WS30PM	WP40PM
P			●	●			●
M			●	○		○	○
K	●	●	○	○	●		
N							
S			●			●	
H							

NEW!

catalogue number	cutting edges	D	L10	S	BS	Rε	hm	TN6510	TN6520	TN6540	TN7535	WK15CM	WS30PM	WP40PM
HNPJ0704ANSNGD	12	12,70	6,80	4,45	1,27	1,2	0,1	●	●	●	●	●	●	●

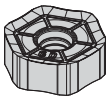


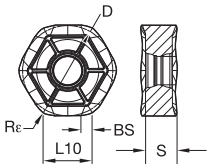


■ HNPJ-HD

NEW!

catalogue number	cutting edges	D	L10	S	BS	Rε	hm	TN6510	TN6520	TN6540	TN7535	WK15CM	WS30PM	WP40PM
HNPJ0704ANSNHD	12	12,70	6,80	4,41	1,25	1,2	0,14	●	●	●	●	●		●
HNPJ070432ANSNHD	12	12,70	6,80	4,42	—	3,2	0,14	●	●	●	●			



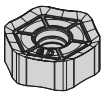


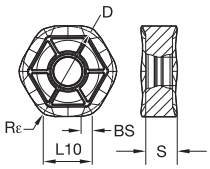
■ HNGJ-GD

● first choice
○ alternate choice

	TN6520	TN6525	TN6540	WK15CM	WS30PM	WP40PM
P		●	●			●
M		○	●		○	○
K	●	○	○	●		
N						
S			●		●	
H						

catalogue number	cutting edges	D	L10	S	BS	Rε	hm	TN6520	TN6525	TN6540	WK15CM	WS30PM	WP40PM
HNGJ0905ANSNGD	12	15,88	9,00	5,56	1,80	1,2	0,15	●	●	●	●	●	





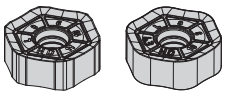
● first choice
○ alternate choice

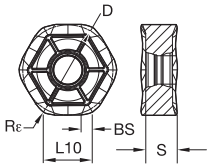
	TN5515	TN6520	TN6540	TN7535	WK15CM	WS30PM	WP40PM
P			●	●			●
M			●	○		○	○
K	●	●	○	○	●		
N							
S			●			●	
H							

NEW!

■ HNPJ-GD

catalogue number	cutting edges	D	L10	S	BS	hm	TN5515	TN6520	TN6540	TN7535	WK15CM	WS30PM	WP40PM
HNPJ0905ANSNGD	12	15,88	8,58	5,56	1,80	0,15	●	●	●	●	●		●





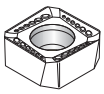
● first choice
○ alternate choice

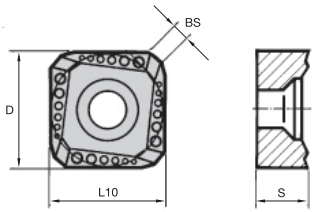
	TN5515	TN6520	TN6540	WK15CM	WS30PM	WP40PM
P			●			●
M			●		○	○
K	●	●	○	●		
N						
S			●		●	
H						

NEW!

■ HNPJ-HD

catalogue number	cutting edges	D	L10	S	BS	hm	TN5515	TN6520	TN6540	WK15CM	WS30PM	WP40PM
HNPJ0905ANSNHD	12	15,88	8,59	5,46	1,66	0,20	●	●	●	●		●
HNPJ090543ANSNHD	12	15,88	8,50	5,44	—	0,20		●	●			





● first choice
○ alternate choice

	TN2510	TN6525	TN6540	TN7525	TN7535	WK15CM	WS30PM	WP40PM
P	○	●	●	●	●			●
M		○	●	○	○		○	○
K	●	○	○		○	●		
N								
S			●				●	
H	●							

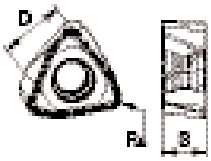
NEW!

■ SNMT-31

catalogue number	cutting edges	D	L10	S	BS	hm	TN2510	TN6525	TN6540	TN7525	TN7535	WK15CM	WS30PM	WP40PM
SNMT1205AZR31	4	12,70	12,70	5,56	1,54	0,16	●	●	●	●	●	●		●


WOEJ-MM


WOEJ-MH



● first choice
○ alternate choice

	TN5515	TN6520	TN6525	TN6540	TN7535	WP25PM	WS30PM	WP40PM
P		○	●	●	●			●
M			○	●	○		○	○
K	●	●	○	○	○			
N								
S							●	
H			○					

- -MM geometry provides lower cutting forces. First choice for steel, stainless steel, and high-temp alloys.
- -MH geometry is the first choice for high-strength steel and cast iron.

WOEJ-MM

NEW!

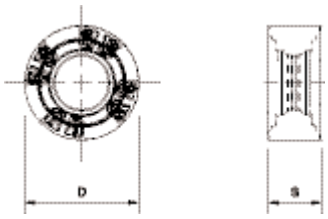
catalogue number	cutting edges	D	S	Rε	TN5515	TN6520	TN6525	TN6540	TN7535	WP25PM	WS30PM	WP40PM
WOEJ080412SRMM	6	7,79	5	1,22			●	●	●	●	●	●

WOEJ-MH

NEW!

catalogue number	cutting edges	D	S	Rε	TN6520	TN6525	TN6540	TN7535	WK15CM	WP25PM	WS30PM	WP40PM
WOEJ080412SRMH	6	7,79	4,75	1,22	●	●	●	●	●	●		●

RNGJ-ML RNGJ-MM RNGJ-MM RNPJ-MH



● first choice
○ alternate choice

P			●	●		●	●	●
M			○	●	○	●	○	○
K	●	○	○				○	
N								
S				●	●	●		
H		○	○					

- -ML geometry is the first choice for stainless steel and high-temp alloys.
- -MM geometry is for general purpose, especially for steel.
- -MH geometry is the first choice for heavy applications, cast iron, and high-strength steel.

■ RNGJ-ML

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNGJ10T3M0EML	8	10,00	4,76			●	●	●	●	

■ RNGJ-MM

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNGJ10T3M0SMM	8	10,00	4,76			●	●	●		

■ RNPJ-MM

NEW!

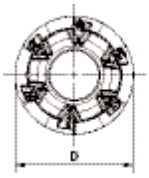
catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ10T3M0SMM	8	10,00	4,76		●	●			●	●

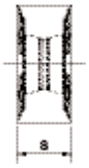
■ RNPJ-MH

NEW!

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ10T3M0SMH	8	10,00	4,76	●	●	●		●	●	●


RNGJ-ML





● first choice
○ alternate choice

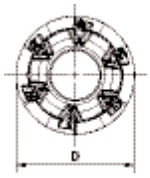
	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
P			●	●		●	●	●
M			○	●	○	●	○	○
K	●	●	○	○			○	
N								
S				●	●	●		
H			○	○				

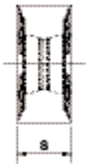
- -ML geometry is the first choice for stainless steel and high-temp alloys.
- -MM geometry is for general purpose, especially for steel.
- -MH geometry is the first choice for heavy applications, cast iron, and high-strength steel.

■ RNGJ-ML

catalogue number	cutting edges	D	S	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNGJ1204M0EML	12	12,00	4,75				●	●	●	●	


RNGJ-MM





● first choice
○ alternate choice

	WK15PM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
P		●		●	●	●
M		●	○	●	○	○
K	●	○			○	
N						
S		●	●	●		
H		○				

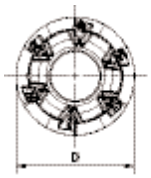
- -ML geometry is the first choice for stainless steel and high-temp alloys.
- -MM geometry is for general purpose, especially for steel.
- -MH geometry is the first choice for heavy applications, cast iron, and high-strength steels.

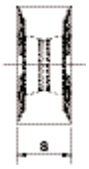
■ RNGJ-MM

catalogue number	cutting edges	D	S	WK15PM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNGJ1204M0SMM	12	12,00	4,75	●	●	●	●	●	


RNPJ-MM


RNPJ-MH





● first choice
○ alternate choice

	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
P			●	●		●	●	●
M			○	●	○	●	○	○
K	●	●	○	○			○	
N								
S				●	●	●		
H			○	○				

- -ML geometry is the first choice for stainless steel and high-temp alloys.
- -MM geometry is for general purpose, especially for steel.
- -MH geometry is the first choice for heavy applications, cast iron, and high-strength steels.

■ RNPJ-MM

NEW!

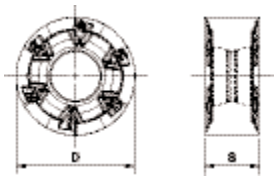
catalogue number	cutting edges	D	S	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ1204M0SMM	12	12,00	4,75			●	●		●	●	●

■ RNPJ-MH

NEW!

catalogue number	cutting edges	D	S	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ1204M0SMH	12	12,00	4,75		●	●	●		●	●	●

RNGJ-ML RNPJ-MM RNPJ-MH



● first choice
○ alternate choice

P			●	●		●	●	●
M			○	●	○	●	○	○
K	●	○	○				○	
N								
S				●	●	●		
H		○	○					

- -ML geometry is the first choice for stainless steel and high-temp alloys.
- -MM geometry is for general purpose, especially for steel.
- -MH geometry is the first choice for heavy applications, cast iron, and high-strength steels.

■ RNGJ-ML

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNGJ1605M0EML	12	16,00	6,35			●	●	●	●	

■ RNPJ-MM

NEW!

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ1605M0SMM	12	16,00	6,35		●	●		●	●	●

■ RNPJ-MH

NEW!

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ1605M0SMH	12	16,00	6,35	●	●	●		●	●	●

WP40PM – Breakthrough in the Latest P40 Technology

ADVANCES 2015

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